## Moplen HP480S

Homopolymer



## **Product Description**

*Moplen* HP480S is the polypropylene homopolymer manufactured by PMC under the license of Lyondellbasell using the Spheripol process. *Moplen* HP480S is a homopolymer selected by customers for use in injection molding of DVD case, housewares containers, closures and toys. *Moplen* HP480S resin meets the FDA requirements in the Code of Federal Regulations in 21 CFR 177.1520 for food contact.

Features	Good flowability/ Anti-static property	
Market	Automotive/Compounds, Consumer Products, Rigid Packaging	
Application	CD & DVD cases/ Housewares / Closures/ Toys	

## ASTM Data

Typical Properties	Nominal Value	Units	Test Method
Melt Flow Rate (230°C,2.16kg)	40	g/10 min	ASTM D1238L
Density	0.9	g/cm3	ASTM D1505
Flexural Modulus	15000	kg/cm2	ASTM D790
Tensile Strength at Yeild	350	kg/cm2	ASTM D638
Elongation at Yeild	10	%	ASTM D638
Izod Impact Strength (23°C)	2	kgcm/cm	ASTM D256
Rockwell Hardness	100	R-Scale	ASTM D785
Vicat Softening Point	152	°C	ASTM D1525
HDT (0.46 N/mm <sup>2</sup> )	110	°C	ASTM D648

1) The above values are typical property values for reference only not be construed as specification limits.

2) Before using a PolyMirae product, users shall review carefully Seller's instructions for the use of such product and make their own independent determination of whether the product is suitable for the intended use and can be used safely and legally. If users fail to comply with Seller's restrictions and instructions for the use of the product or an obligation to notify Seller, if applicable, of each specific application before using such product in certain categories of application, users are solely liable for any injuries or damages resulting from their use of such product and Seller shall have no liability whatsoever.

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- iii. life-sustaining medical applications; or
- iv. lead, asbestos or MTBE related applications.

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- ii. U.S. FDA Class II, Health Canada Class II or Class III, and/or European Union Class II Medical Devices;
- iii. film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned Medical Devices;
- iv. packaging in direct contact with an active pharmaceutical ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- v. tobacco related products and applications;
- vi. electronic cigarettes and similar devices; or
- vii. pressure pipe or fittings that are considered a part or component of a nuclear reactor

\* All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

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